

# Belliss & Morcom<sup>®</sup>

An Ingersoll Rand Business

## Protect Your Investment and Maximise Efficiency

Belliss & Morcom Professional Aftermarket  
Solutions Provide You with Peace of Mind,  
Increased Running Efficiency and Lifetime Value.



[REQUEST A QUOTE](#)

Turn to a trusted manufacturer

# PROTECT YOUR INVESTMENT

Providing peace of mind, increased running efficiency, and lifetime value. Protect your investment with Belliss & Morcom.

## BUILT TO LAST

Building on over 150 years of experience and innovation, every Belliss & Morcom compressor is engineered from the ground up, to deliver outstanding levels of efficiency, quality and performance.

In today's competitive world, every efficiency-gain and cost-saving matters; every second of every production run matters; every cubic metre of compressed air matters and every bottle produced matters.

That's why, as world leaders in compressor technology, every detail of equipment design, specification and manufacturing matters to us.



# PROTECT YOUR INVESTMENT

Belliss & Morcom compressors represent a significant investment for your business. Our peace of mind approach, increased running efficiency, and lifetime value makes us your perfect aftermarket partner.

## PROVIDING LIFETIME VALUE

Belliss & Morcom is committed to actively supporting its solutions throughout their lifetimes- whether that's through routine maintenance kits, life extending scheduled factory refurbishments or immediate support whenever required. We pride ourselves on providing you with lifetime value.

Our service kits are tailor made for your compressors, and provide genuine Belliss & Morcom parts- peace of mind that you will have the right parts you need, when you need them. When the time to carry out your service comes, the Belliss & Morcom design allows easy access for maintenance, and our market leading service times ensure downtime is kept to an absolute minimum.

At Belliss & Morcom we emphasise lifetime value. Our state of the art refurbishment centre is uniquely positioned to extend the life of your machine, providing continuous support for over 30 years. When it comes to protecting your investment – rest assured, Belliss & Morcom can handle the pressure.

- **Full Service Kit Packages**
- **Unrivalled Product & Technical Support**
- **Compressor & Component Refurbishment**
- **Onsite Commissioning & Training**



# SERVICE YOUR INVESTMENT

Regular servicing provides you with the peace of mind that your machines will continue to run efficiently and deliver the critical output that you require. Belliss & Morcom service kits are proven to prolong the lifetime of your machine.

## MAXIMISING YOUR EFFICIENCY

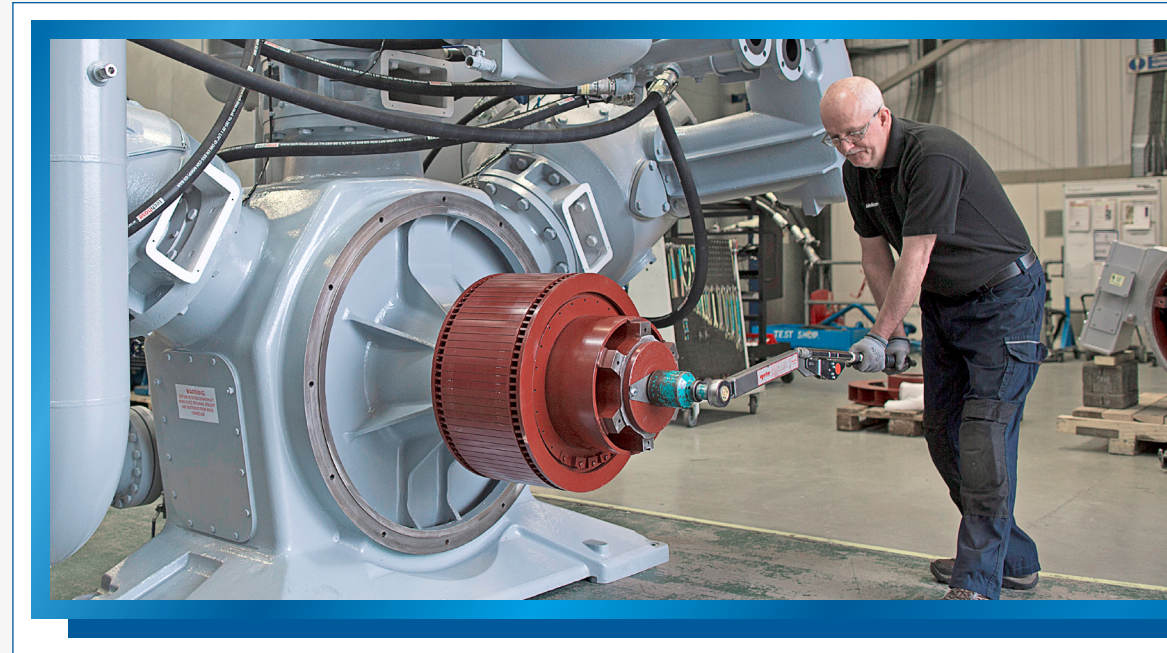
Servicing intervals vary depending on the application and site conditions and have been optimised to maximise the efficiency of wearable parts, while minimising the risk of downtime to your machines.

Run times between each service have been determined by the Belliss & Morcom engineering team, with the aim of maximising the lifetime of wearing parts and ensuring the running efficiency of your investment.

## STANDARD EXTENDED LIFE SERVICE KITS

Table 1 Service kits by compressor model

COMPRESOR	8000 HOUR SERVICE KITS		VALVE REPLACEMENT KIT
	VH7 / VH9	VH7/9H3N-MK2-8K	VH7/9H3N-MK2VALVES
	VH12 / VH15	VH12/VH15H3N-ELP8K	VH12/15H3N-VALVES
	VH18 / VH21	VH18/21H3N-ELP-8K	VH18/21H3N-VALVES
	VH25	VH25H3N-ELP-8K	VH25H3N-VALVES
	WH28	WH28H3N-ELP-8K	WH28/29H3N-VALVES
	WH29	WH29H3N-ELP-8K	WH28/29H3N-VALVES
	WH35	WH35H3N-ELP-8K	WH35H3N-MK2-VALVES
	WH40	WH40H3N-ELP-8K	WH40H3N-MK2-VALVES
	WH45	WH45H3N-ELP-8K	WH45H3N-MK2-VALVES
WH50	WH50H3N-ELP-8K	WH50H3N-MK2-VALVES	



# SERVICE YOUR INVESTMENT



OPTIMUM  
PERFORMANCE



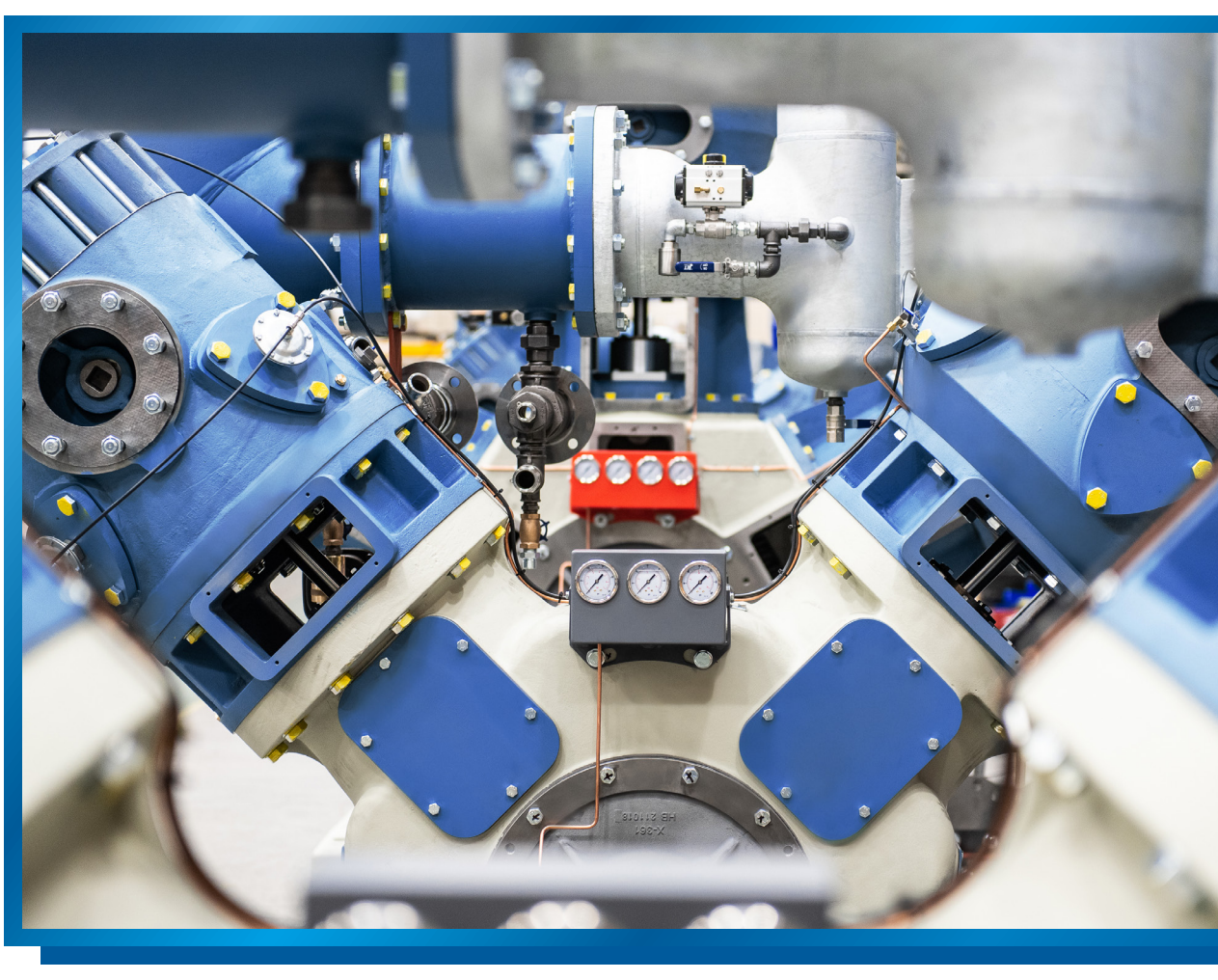
EASY  
INTEGRATION

## OPTIMISED SERVICE KITS

From PET bottle blowing to hydropower, every Belliss & Morcom compressor has its own set of service requirements. Belliss & Morcom service kits provide all the necessary components to enable you to carry out field services and repairs efficiently.

We can guarantee that while each machine's service requirements may vary, our service kits uphold the same quality and reliability standards that you can expect from any Belliss & Morcom compressor. Each kit contains 100% verified Belliss & Morcom parts, which will maintain your warranty, and delivers peace of mind around your critical operating equipment.

REQUEST  
SERVICE KITS



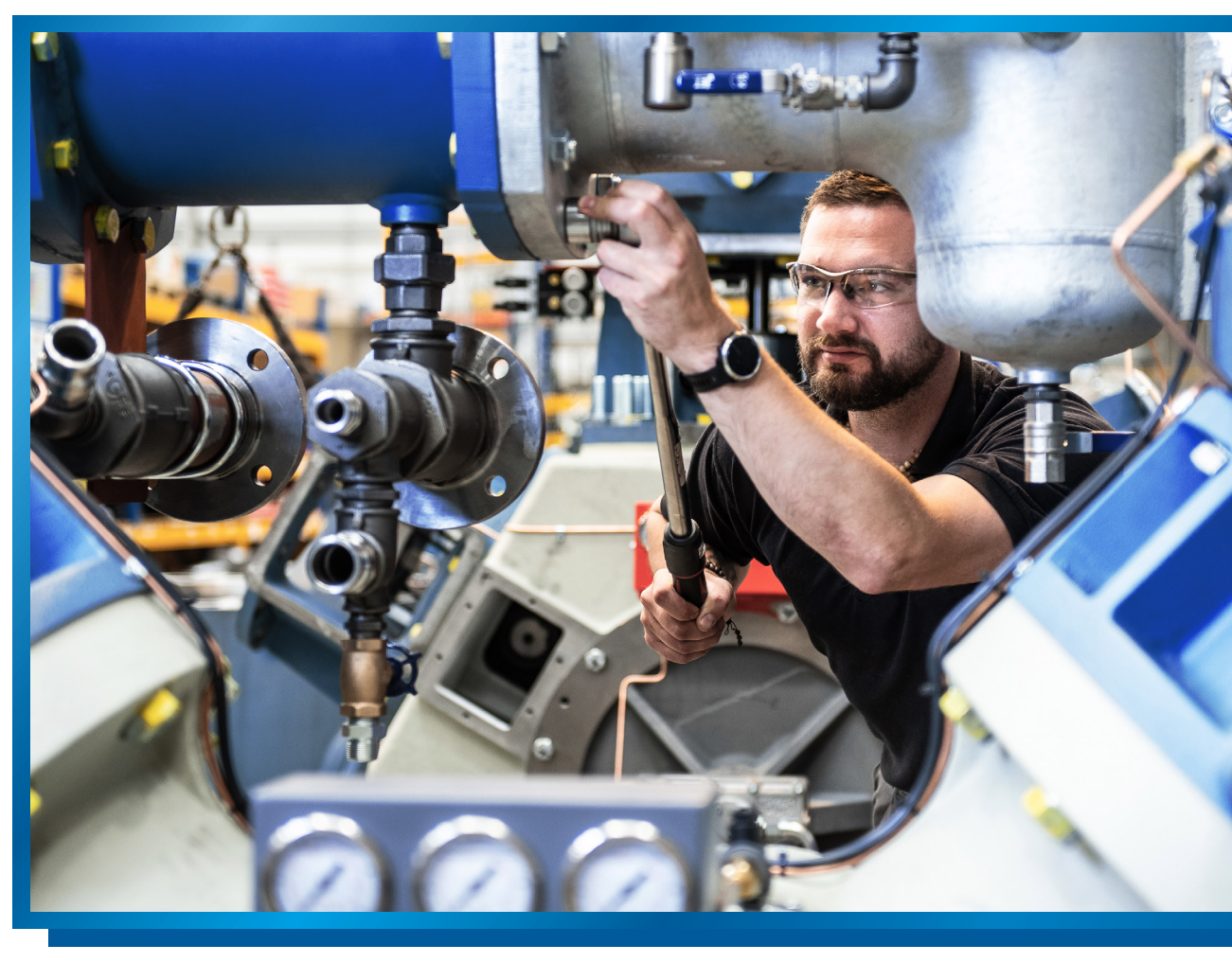
# VALUE YOUR INVESTMENT



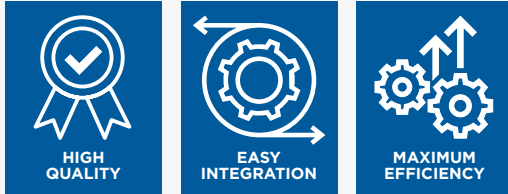
## BESPOKE SERVICE OPTIONS

At Belliss & Morcom we realise your application is unique, with your own challenges and specifications. We pride ourselves on understanding the complex solutions your customers require, and custom build bespoke machines, tailored direct to your specific requirements. We can ensure a full range of aftermarket solutions, including service kits and parts, all tailored to your specific compressor.

REQUEST SERVICE



# VALUE YOUR INVESTMENT



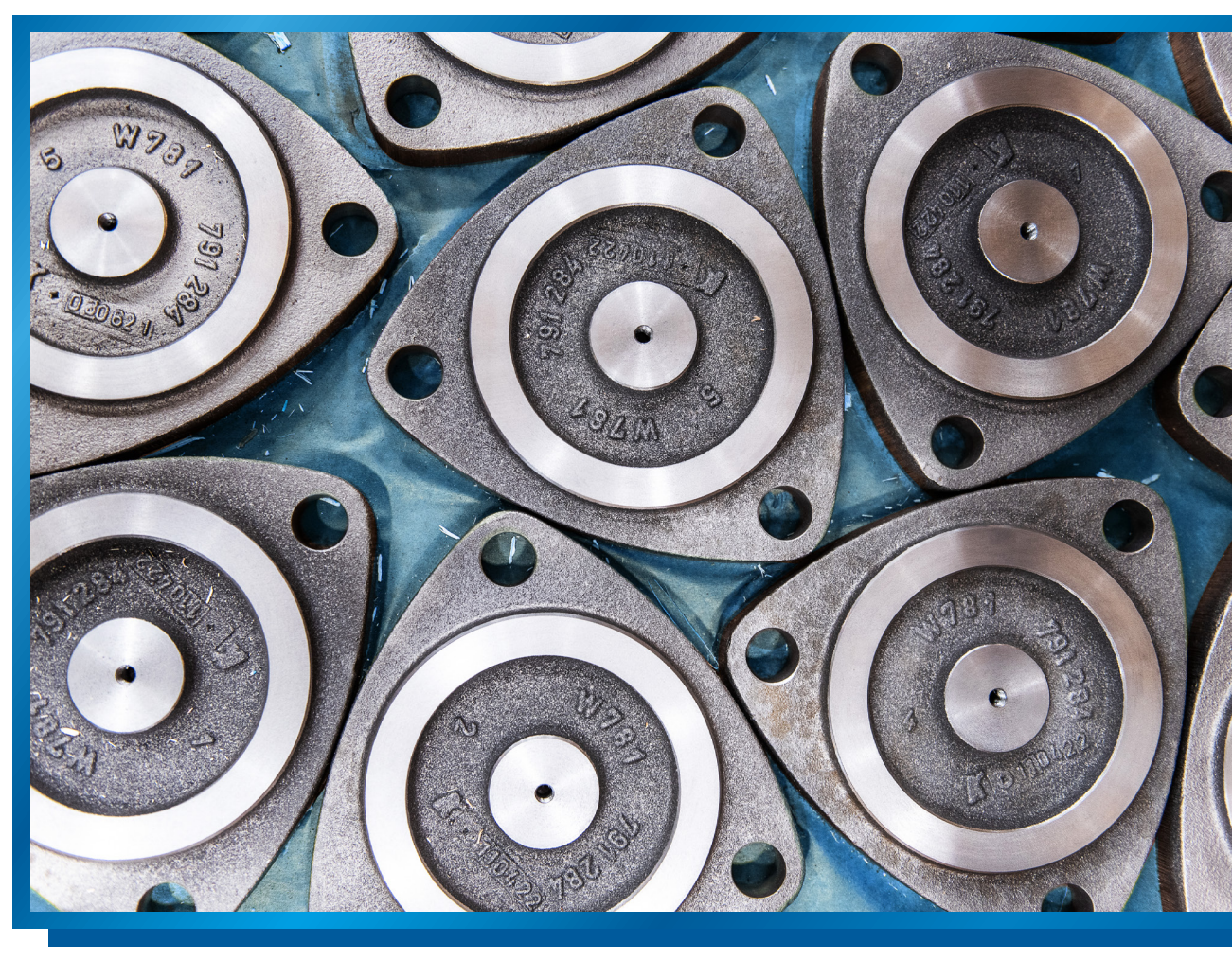
## GENUINE PARTS

Belliss & Morcom is the only source for parts that fulfil the stringent manufacturing standards needed to ensure uninterrupted equipment performance and to maintain your warranty.

Our parts are designed and manufactured to the highest standards to guarantee optimum performance and life span efficiencies.

When it comes to high pressure compressors, safety is paramount. With genuine spare parts, your Belliss & Morcom machine will not only run at maximum efficiency, but also be safe for your personnel and plant. Ensure that you have peace of mind when it comes to the running efficiency of your machine, with Belliss & Morcom genuine parts.

REQUEST PARTS



# PRESERVE YOUR INVESTMENT

For the life of your compressor, providing the agreement is in place. You will be fully covered against unforeseen costs, we offer 'a peace of mind' and confidence that will maximise productivity at the lowest possible cost to you.

## YOUR ULTIMATE PROTECTION

Belliss & Morcom's compressors have been designed to provide many years of operation. However, even the most reliable products require regular servicing and maintenance. That is why we provide a lifetime warranty- BellissXtra.

Our aim is to offer complete peace of mind for your compressor operations, and to eliminate the risk of any unforeseen costs, so that you can focus your attention and any future investment on your plant and operations.

## FEATURES

- A simple, straightforward contract.
- Unlimited operating hours on the compressor.
- 100% original spare parts – with proven performance and reliability.
- Low cost scheduled maintenance, carried out by factory trained technicians.
- Only one service required each year, depending on model, increasing compressor availability.

## BENEFITS

- Parts stocked locally to minimise downtime.
- Interactive and proactive compressor monitoring.
- Elimination of unexpected repair costs.
- Immediate cover on all compressor and package components.
- Optimum compressor performance and high operating efficiency.
- Long term reliability.
- Improved operational visibility.
- Dedicated support staff.

**BELLISS XTRA**  
*Ultimate Protection*



# PRESERVE YOUR INVESTMENT

## A SIMPLE AGREEMENT



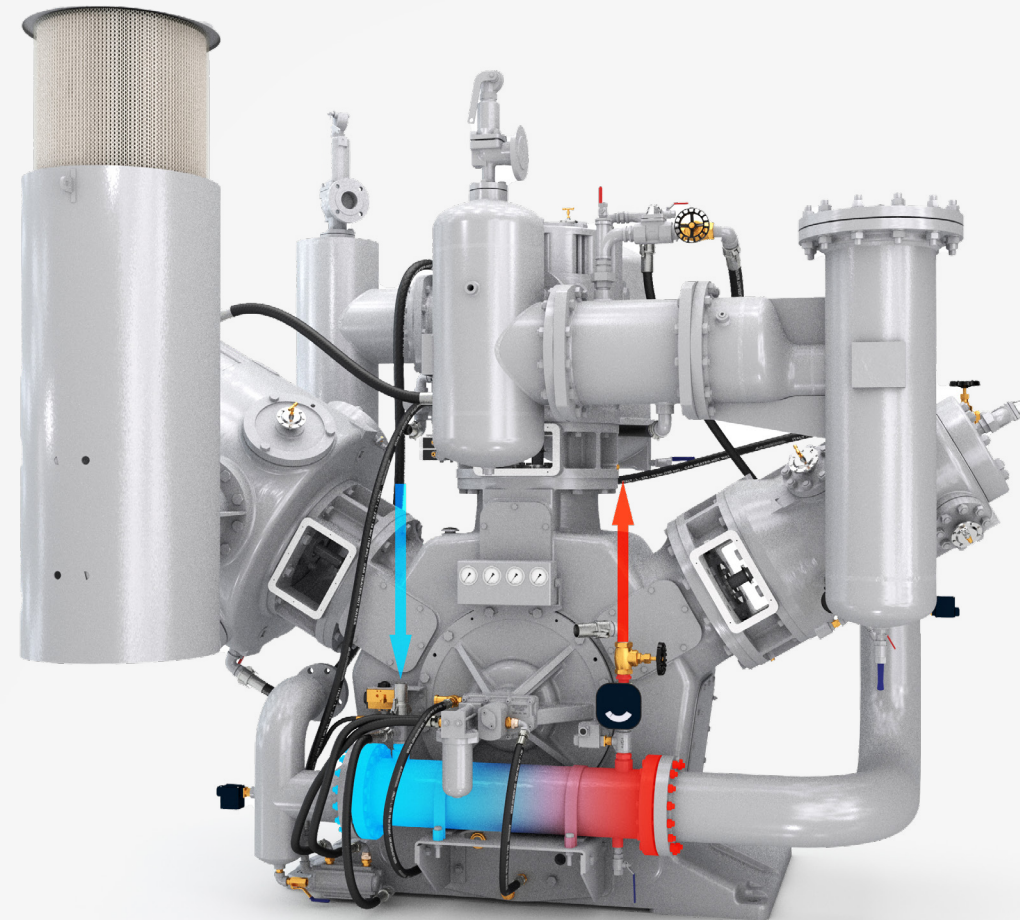
We offer Complete Peace of Mind for your compressor operation, eliminating the risk of any unforeseen costs, thus enabling you to focus on your own plant and operations.

Our locally based Engineer will carry out all the necessary compressor service work. All spare parts can be held locally at site in order to service the agreement.

Through a closer working relationship, there a number of additional energy saving and operational benefits that can be quickly assessed and realised. For example:

- AirPET\* compressor predictive controls.
- Water cooled motors provide additional energy savings.
- Compressor condition monitoring can give early indications of remedial maintenance requirements.
- Variable speed drives can improve pressure control and repeatability.
- Air recovery systems can offer significant energy saving by feeding back exhaust air from the blower into the compressor.
- Heat recovery systems can also provide savings by using the cooling water from the compressor to assist with heating in the plant. They can be installed from new or retrofitted and can offer savings up to 36%.

\*AirPET is Belliss & Morcom software for capturing and monitoring performance data on one to multiple compressors



# MAXIMISE YOUR INVESTMENT

## REFURBISHMENT

Depending on the planned lifetime of your systems, replacing compressor units is not always a viable option. That's where our high pressure refurbishment centre comes into its own. It is the only major high pressure refurbishment centre in the United Kingdom and it has supported customers across industry for many decades.

Our Centre of Excellence enables us to offer full diagnostic evaluations and can also recommend maintenance programs, designed to bring your existing high pressure system back to its optimum operating performance level. With a dedicated team to deal with your refurbishment requirements, Belliss & Morcom are uniquely positioned to add **extended lifetime onto your compressors, no matter how old.**



# MAXIMISE YOUR INVESTMENT

## BELLISS & MORCOM TRAINING DAYS

At Belliss & Morcom we're proud of our products- and proud to share our expertise!

We offer a comprehensive range of factory training days. Our courses cover everything from important health and safety requirements and aftermarket basics, to in-depth machine maintenance training.

We can also design a bespoke training course to meet your specific requirements. So whether it's sales training centred on technical features and USPs or hands-on maintenance training for your engineers, we can deliver the course you need.

Our training courses can be delivered at our Centre of Excellence. Alternatively we can deliver bespoke training at a location and venue to suit you.

To find out more about our training courses, or to book a course, speak to your local Belliss & Morcom sales representative.

## GLOBAL PRESENCE

In addition to our UK based service engineers, we have a global footprint. Wherever you are in the world, Belliss & Morcom's dedicated service engineers are available to you.

Our engineers are trained on site at the Centre, where they undergo comprehensive training to ensure that each engineer meets the exemplary quality standards that Belliss & Morcom demands.

Responsiveness is key to us, we understand the urgency to keep your compressors operational and running at peak efficiency, so we guarantee a swift response to any issues you may have.



# PROTECT YOUR INVESTMENT

## Aftermarket Solutions for High Pressure Applications

### BUILT TO LAST

Offering peace of mind, increased running efficiency, and lifetime value. Protect your investment with Belliss & Morcom.

### PEACE OF MIND

- Obtain peace of mind with our wide range of service kits, specifically tailored to your machine.

### MAXIMUM RUNNING EFFICIENCY

- Belliss & Morcom's bespoke maintenance plans keep your compressor at maximum running efficiency, long into its lifetime.
- Genuine Parts eliminate the risk of unforeseen costs, maintaining your warranty and allowing your machine to run at maximum efficiency.

### REFURBISHMENT CAPABILITY

- Offering a full diagnostic evaluation and recommending maintenance programs which will bring your existing High Pressure system back to optimum operating specification.

For more than 150 years, Ingersoll Rand has been a leading global provider of compressors, blowers and vacuum pumps. OEMs and end-users from every corner of the world rely on us for their business solutions.

With global teamwork, strong customer focus, and vast application knowledge, our brands provide reliable, energy-efficient products that serve a wide range of manufacturing and process industries.

For conducting an expert health check on your machine efficiency regarding the production of compressed air...

### CONTACT US TODAY:

#### BELLISS & MORCOM

Claybrook Drive, Redditch, Worcestershire, B98 0DS, UK

**T:** +44 (0) 1527 838 600 | **F:** +44 (0) 1527 838 630

**E:** [highpressure@irco.com](mailto:highpressure@irco.com)

#### WEBSITE

For additional information please contact Gardner Denver or your local representative. Specifications subject to change without notice. Copyright 2018 Gardner Denver. G7 92GB

